

ELECTRICAL INSTALLATION GUIDE

FlexAIR FAN CONTROL

All installation wiring must conform to your National Electrical Code and meet Local Codes. While we can't guarantee it, we believe that using Envira-North Systems controls and following our instructions will result in an installation that meets those requirements. Code compliance is ultimately the installer's and/or the user's responsibility.

Subject to Changes Without Notification.

ENVIRA-NORTH SYSTEMS LIMITED

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SAFETY PRECAUTIONS

- DO NOT TURN OFF FAN WHILE IN MOTION USING A DISCONNECT SWITCH!
- All installations must be completed by a qualified person.
- Do not work on live equipment.
- Use of lock-out procedures when applicable is a must.
- Use proper PPE during installation.
- After the VFD has been disconnected from the supply voltage, wait 15 minutes for capacitors to discharge before servicing VFD.
- Close all protective covers and doors prior to and during operation.

This installation guide provides general instructions for the most common installation scenarios. However, due to variations in system configurations, hardware setups, and installation environments, this guide may not cover all possible installation situations. If you encounter issues or your setup differs from the examples provided, we recommend consulting additional resources or seeking assistance from technical support.

REFERENCE ACRONYM KEY

- VFD - Variable Frequency Drive
- LVC - Low Voltage Control
- HMI - Human Machine Interface

INCLUDED COMPONENTS

Component	FlexAIR FAN CONTROL KEYPAD	FlexAIR FAN CONTROL I/O	FlexAIR FAN CONTROL MODBUS
Variable Frequency Drive	✓	✓	✓
Galvanized steel mounting plate	✓	✓	✓
#10-32 x 3/4" machine screw		✓	✓
#10-32 Nyloc nut		✓	✓
#10 Self-tapping screw		✓	✓
M20 split gland & nut		✓	✓
100' Cat5 cable			✓

POWER REQUIREMENTS

POWER RATING	230/240VAC - 50/60HZ 1/3 PHASE			480VAC - 50/60HZ 3 PHASE		600VAC - 50/60HZ 3 PHASE	
	MAINS CURRENT		DRIVE (OUTPUT) *	MAINS CURRENT	DRIVE (OUTPUT) *	MAINS CURRENT	DRIVE (OUTPUT) *
	Input 1-Phase	Input 3-Phase	Rated Current	Input 3-Phase	Rated Current	Input 3-Phase	Rated Current
1.0 HP (0.75 kW)	10.0 A	6.4 A	4.2 A	2.8 A	2.4 A	2.0 A	1.7 A
2.0 HP (1.5 kW)	16.7 A	9.5 A	7.0 A	3.7 A	3.9 A	3.2 A	2.7 A
3.0 HP (2.2 kW)	22.5 A	13.6 A	9.6 A	4.5 A	5.6 A	4.4 A	3.9 A

The above values are full-load current values.

MOTOR DATA

Fan Size	Motor Nameplate FLA Ratings*						
	Sailfin (Geared)				Gearless Sailfin		
	Motor HP	230V	460V	575V	Motor HP	230V	460V
8 FT	1.0 HP	3.14 A	1.57 A	1.25 A	2.0 HP	5.60 A	2.80 A
12 FT							
16FT	1.5 HP	4.20 A	2.10 A	1.68 A			
20 FT	2.0 HP	5.60 A	2.80 A	2.24 A			
24 FT							

* Motor manufacturer nameplate ratings may change without notice.

Motor is rated with an Insulation Class F; Ensure proper wiring is used as per current electrical codes.

GENERAL MOUNTING INSTRUCTIONS

- Mount the VFD in a vertical position at ±10°. This is required for proper device cooling.
- Attach the VFD securely to the mounting surface. Use #10 / M5 or equivalent screws minimum. All 4 mounting holes must be utilized.
- The use of washers is recommended with all mounting screws.
- Tighten the fixation screws.
- Use of lock nuts or a thread locker (ex. Blue Loctite 242) is recommended.
- Do not mount the device outdoors.
- Do not mount the device close to heat sources.
- Avoid environmental effects like high temperatures and high humidity as well as dust, dirt and conductive gases.
- Do not mount the device on flammable or combustible materials.
- Install the drive on a solid, vibration-free support.
- Keep foreign objects such as chips, screws or wire clippings from getting into the device.
- Verify correct seat of seals and cable entries to avoid contamination and humidity.

CLEARANCES

- Maintain a minimum of 4 inches (100 mm) of clearance on all sides, and front of the device to facilitate the required cooling.

TEMPERATURES

	Temperature		Comments
Storage	°C	-25…70	
	°F	-13…158	
Operation	°C	-10…40	Without Derating
	°F	14…104	
	°C	40…60	With Derating
	°F	104…158	

WIRING INSTRUCTIONS

⚠⚠ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

Before applying voltage to and configuring the product, verify that it is properly wired.

Failure to follow these instructions will result in death or serious injury.

- Verify installation is in compliance with all local and national electrical code requirements.
- Only use cables with insulator heat resistance of 75°C (167°F) minimum.
- Use of a shielded cable to meet the requirements of Category C2 or C3 according to the standard IEC 61800-3.
- The size of the input and output wiring depends on the wire length and the current draw of the motor.
- Use a continuous run of wires from the motor to the VFD (no splices or connections.)

IMPORTANT CONSIDERATIONS:

- VFD input and output power cables MUST NOT be run in the same conduit.
- VFD control cables MUST NOT be run in the same conduit with any power cables.
- Output cables of more than one VFD MUST NOT be run in the same conduit.

EQUIPMENT GROUNDING

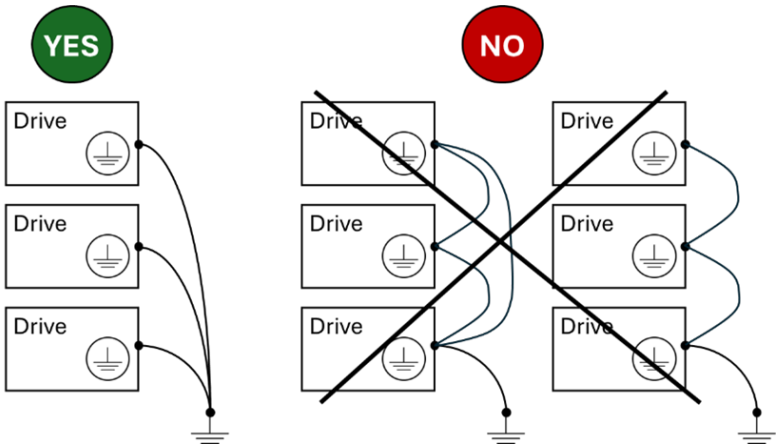
A separate insulated ground must be provided to each VFD from the electrical panel. This will reduce noise from being radiated into other equipment.

Ensure that the resistance from the VFD to Ground is 1 ohm or less.

When grounding several VFDs, each must be directly connected to the supply panel.

Do not loop ground cables or connect them in series.

A grounding wire from the VFD to the motor must be present and connected to both devices. Conduit or shielding is not sufficient.



LENGTH OF MOTOR CABLES

An effort must be made to reduce to a minimum the distance between motor and drive.

Cable Length Between The VFD & Motor			
Length	Line Voltage	Cable Length	VFD HP Change
Acceptable Normal Length	No additional devices required with standard VFD		
	230 VAC	Max. 250'	No HP Change
	460 VAC	Max. 150'	No HP Change
	600 VAC *	Max. 25'	No HP Change
Above Normal Length	Load reactor required (1.5% or 3% impedance) (#)		
	230 VAC	250' - 400'	No HP Change
	460 VAC	150' - 250'	No HP Change
	600 VAC *	25' - 100'	No HP Change
Extreme Length	DV/DT filter required, upsize VFD HP (#)		
	230 VAC	Greater than 400' & less than 1000'	+ 1 HP
	460 VAC	Greater than 250' & less than 1000'	+ 1 HP
	600 VAC *	Greater than 100' & less than 1000'	+ 1 HP

* 600 VAC not available for Gearless fan models.
(#) Switching frequency must be adjusted to 4 kHz when any output reactor/filter is used.

CONSEQUENCES OF LONG CABLE LENGTHS:

When VFDs are used with motors, a combination of fast switching transistor and long motor cables can cause peak voltages up to twice the DC link voltage. This high peak voltage can cause premature aging of motor winding insulation which leads to motor breakdown.

LOAD REACTOR AND dV/dT FILTER:

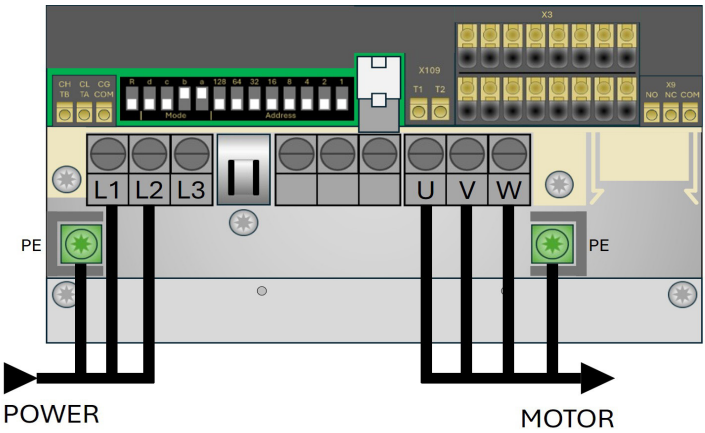
The above table; the cable length includes vertical distances. There will be 3 different classes of distance having distance measurement, addition of load reactor or dV/dT filter and change in the horsepower rating of the VFD. In cases of adding either a load reactor or filter, the device has to be installed close to the VFD (within 6-10 feet) on the Load Side of the VFD.

When using VFD's, special care must be taken as VFD manufacturers have noted that excessive reflective voltages are generated due to the distance. The voltages may shorten the life expectancy of the motors and VFDs.

CONNECTIONS: VFD

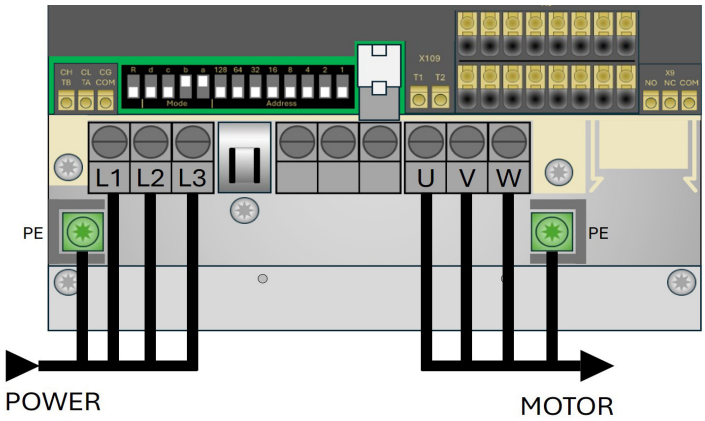
Single Phase Input

- 200 - 240 VAC
- Use L1 - L2 + PE (Ground)



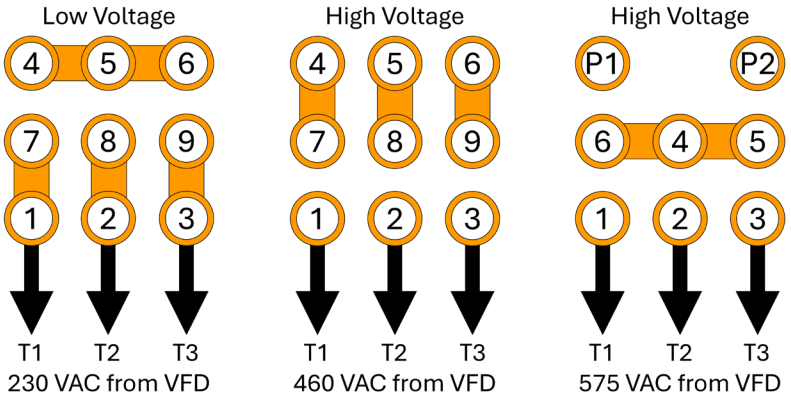
Three Phase Input

- 200 - 240 VAC
- 380 - 500 VAC
- 525 - 600 VAC
- Use L1 - L2 - L3 + PE (Ground)



CONNECTIONS: MOTOR

The thermal protection wires in the junction box of the Nord motor are not to be used unless otherwise directed. The Variable Frequency Drive provides the over temperature and overload protection.



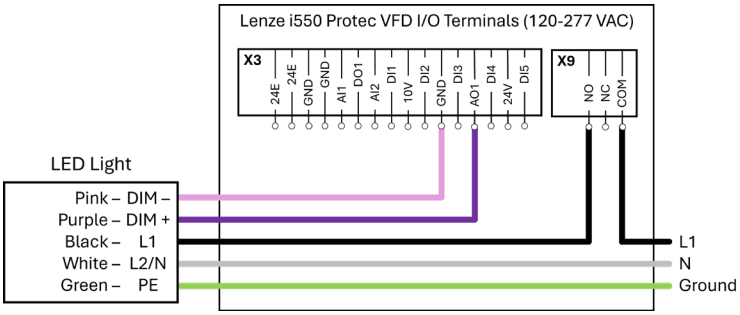
LED LIGHT (GEARLESS FANS ONLY)

CONTROL WITH VFD

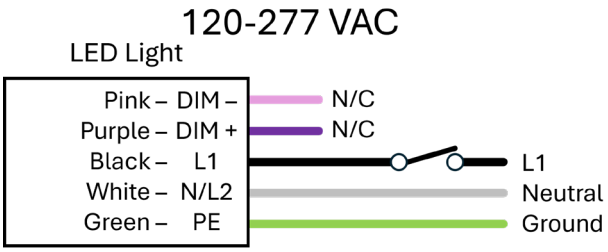
The LED light on the Gearless Sailfin fans can be controlled through the VFD if the fan is being integrated with the Smart-Air (single or multi-fan) or Touch-Air controllers.

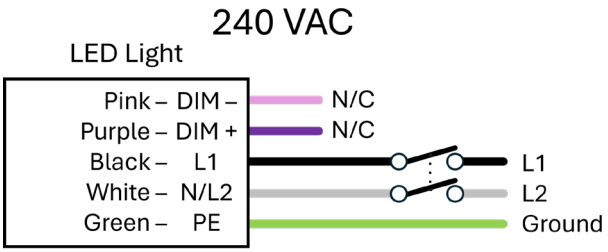
The below illustration shows the proper connections to the VFD I/O terminals from the factory wires on the LED light.

*Depending on the mounting location of the VFD, additional wiring may be required to complete the connection from the light to the VFD.



EXTERNAL SWITCH WITHOUT DIMMING

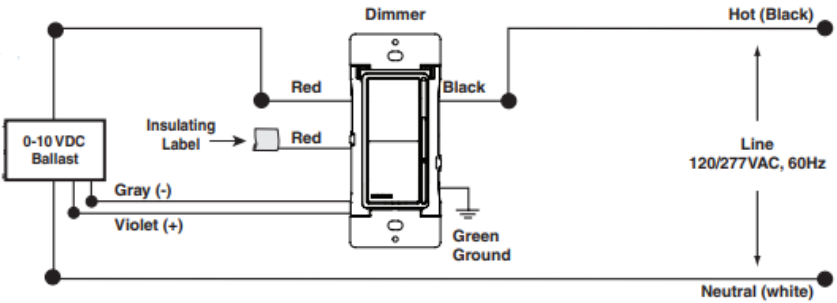




EXTERNAL SWITCH WITH DIMMING

A 0-10V LED compatible Dimmer switch must be used to control the light with dimming. Leviton DS710-10Z or Lutron DVSTV-WH are examples of suitable 0-10V dimmer switches.

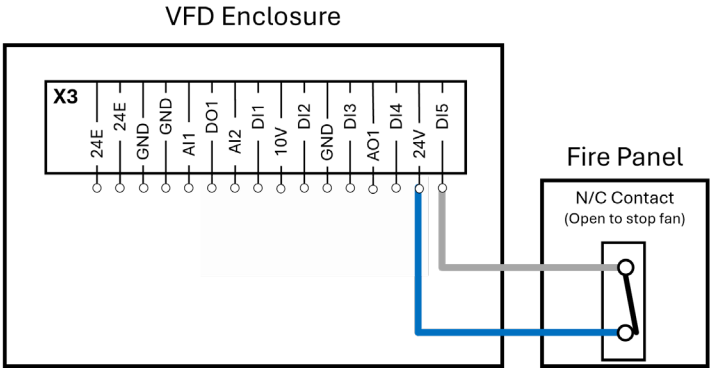
*These items are not supplied by Envira-North Systems Ltd. Leviton and Lutron are examples that can be procured elsewhere.



FIRE SYSTEM INTEGRATION (OPTIONAL)

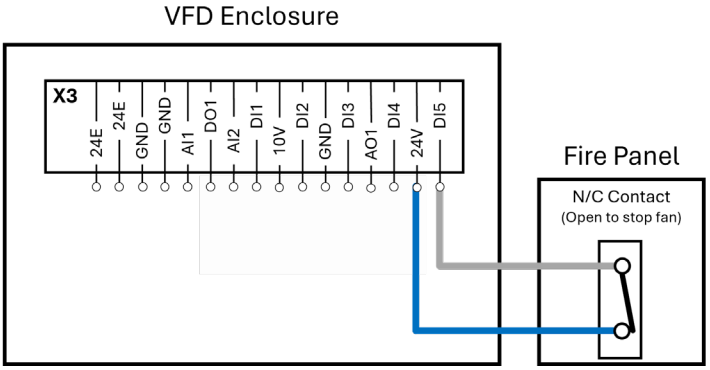
FIRE SUPPRESSION SYSTEM INTEGRATION (FIRE PANEL W/ N/C CONTACT):

To integrate fan controls with a fire detection / suppression system wire a normally closed contact in the fire panel to the VFD I/O terminals +24 and DI5 as shown below.



FIRE SUPPRESSION SYSTEM INTEGRATION (W/ AUX RELAY - OPTIONAL):

To integrate fan controls with a fire detection / suppression system wire fire panel to the supplied relay in VFD enclosure as shown below.



FLEXAIR FAN CONTROL KEYPAD

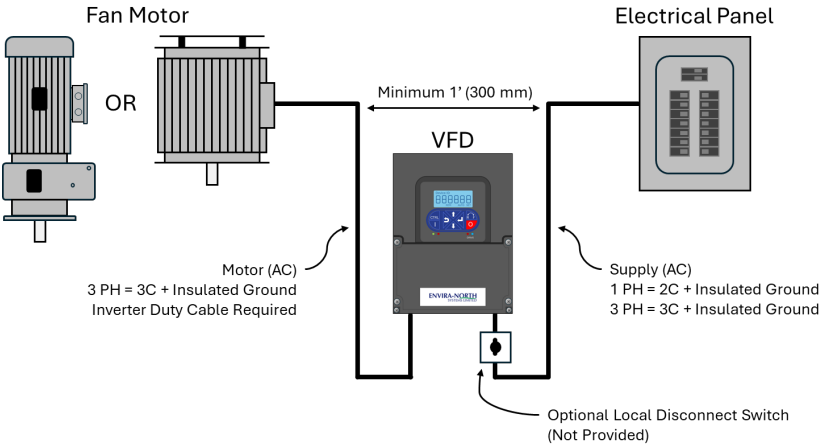
FlexAIR
FAN CONTROL



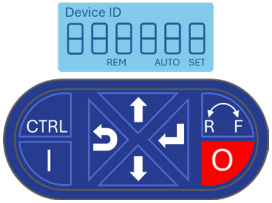
- Wall Mounted Variable Frequency Drive (VFD) Configuration
- Minimal Distance Between VFD & HVLS Fan
- One Per Fan Required

FLEXAIR FAN CONTROL KEYPAD

SYSTEM LAYOUT



VFD KEYPAD OPERATING INSTRUCTIONS



Function of keypad keys in operating mode			
Key	**Actuation**	**Condition**	**Action**
I	Briefly	Local keypad control active. Display "LOC"	Run motor.
O	Briefly	No Jog operation	Stop motor. Display "KSTOP"
↵	Briefly	Operating mode	Change to parameterization mode.
	Longer than 3 s	None (anytime possible)	Save parameter settings in the user memory of the memory module.
↺	Briefly	During operation	Scroll through information in the above status line.
CTRL	Briefly	Operating mode	Activate full keypad control. Display "ON?" → Confirm with ↵ Control and setpoint selection can now only be carried out via keypad. Renewed clicking: Exit full keypad control. Display "OFF?" → Confirm with ↵
R F	Briefly	Local keypad control active. Display "LOC"	Reversal of rotation direction. Display "REV?" → Confirm with ↵

FLEXAIR FAN CONTROL I/O

FlexAIR FAN CONTROL



VFD



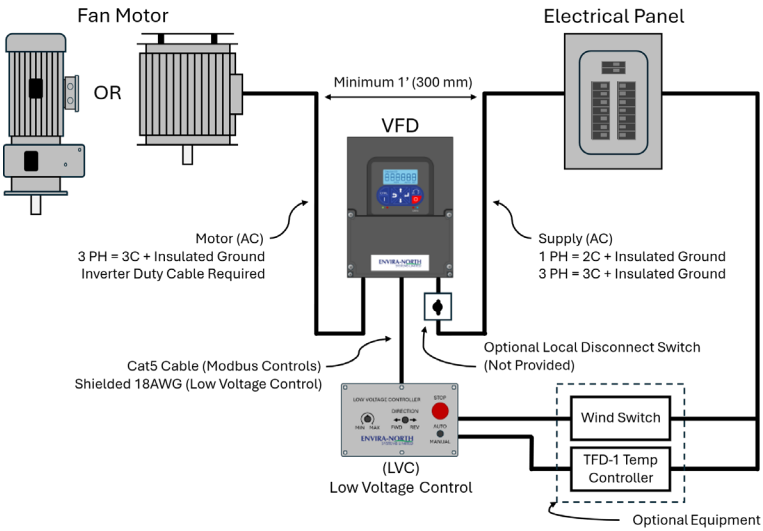
Mount Plate

- Fan Mounted VFD
- One Control Per Fan Required
- Package Includes Mounting Plate
- Requires Additional Controls

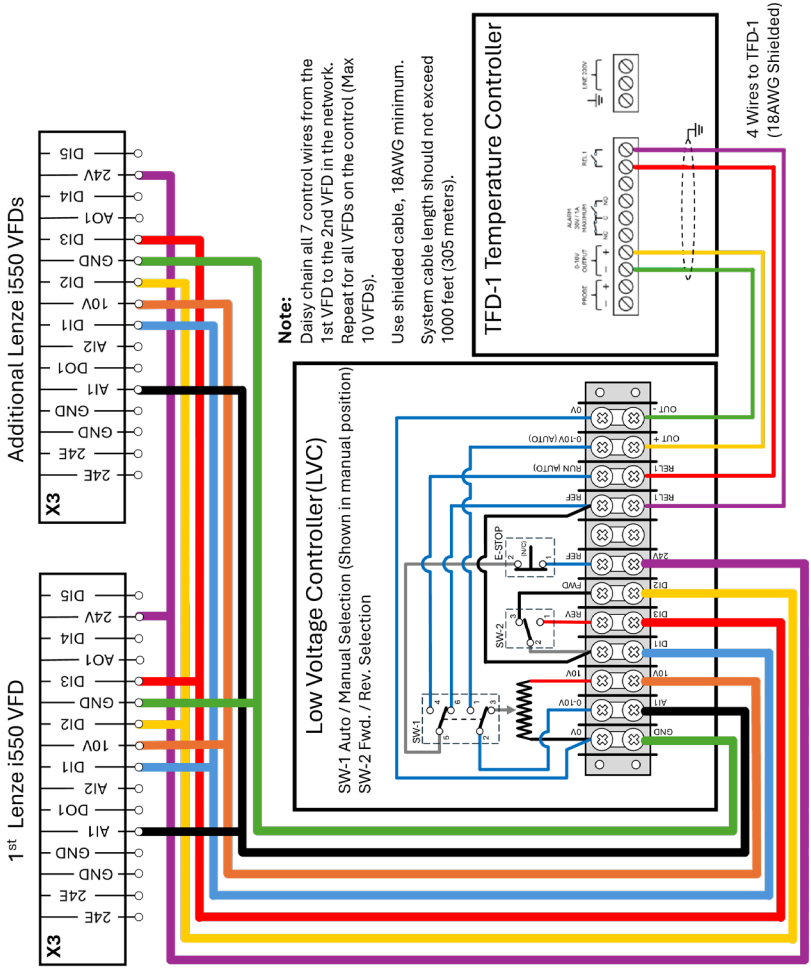
FLEXAIR FAN CONTROL I/O

SYSTEM LAYOUT

OPTIONAL: Wind Switch & TFD-1 Shown Below



WIRE CONNECTIONS TO LVC



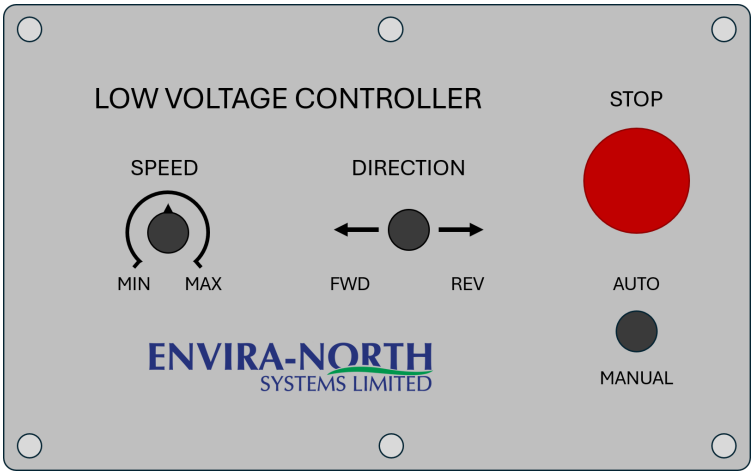
FLEXAIR FAN CONTROL I/O

BASIC OPERATION OF LVC & OPTIONAL TFD-1

1. DO NOT TURN OFF THE FAN WHILE IN MOTION USING A DISCONNECT SWITCH.
2. LVC STOP SWITCH DOES NOT ACT AS A DISCONNECT.
3. Always use the Red Stop button (on the right of the Low Voltage Controller) to turn off or stop the fan.
4. To reverse the direction of the fan, use the toggle switch labelled “Forward / Reverse.”

OPERATING INSTRUCTIONS (LVC)

1. Make sure the toggle switch labelled “TFD-1 / Manual” switch is in the ‘MANUAL’ position.
2. Use the speed potentiometer to adjust the fan’s speed



SETUP OF TFD TEMPERATURE CONTROLLER (OPTIONAL)

To adjust the TFD:



- Rotate the Selector dial to position (1) Set Point
- Rotate the Adjustor dial to desired set point temperature (Example 20°C)
- Rotate the Selector dial to position (2) Modulation Band
- Rotate the Adjustor dial to desired modulation band (Example 10°C)
- Rotate the Selector dial to position (3) Minimum Ventilation Off
- Rotate the Adjustor dial to desired minimum (Example 5°C)

In the examples above, from start-up, the fan will start to turn only if the interior temperature reaches 20°C. The speed that will be indicated on the fan controller should be approximately 27%. As the temperature rises in the building, the fan will increase speed until the temperature reaches the end of the modulation band. At 30C (set point + modulation band) the fan will be at its maximum (100%) speed.

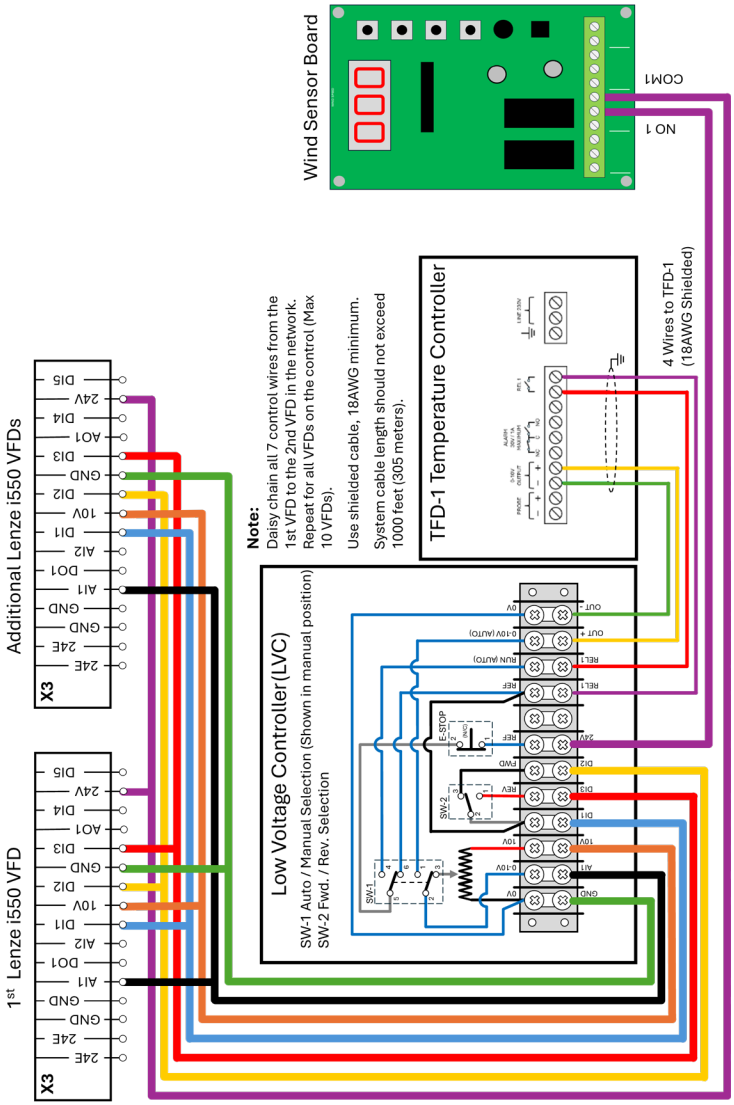
As the temperature decreases the speed will decrease until you reach the set point (20°C). At that point the speed will be at its minimum. As the temperature decreases below the set point, the fan will continue to operate at its minimum rate until you reach 15°C (set point minus the minimum ventilation off). Below this point of 15°C the fan will stop and will stay in the off condition until the temperature rises to the set point – minimum off (15°C) and then the cycle repeats itself.

The minimum speed has been programmed to 15 Hz or 27%. DO NOT lower it pass this limit otherwise your warranty will be void. Lowering the speed below 15 Hz or 27% will cause the motor to overheat because the motor will not draw enough air to cool down at these low speeds.

OPERATING INSTRUCTIONS (LVC + TFD)

1. Make sure the toggle switch labelled “TFD-1 / Manual” switch is in the ‘TFD-1’ position.

OPTIONAL WIND SWITCH WIRING



FLEXAIR FAN CONTROL MODBUS

FlexAIR FAN CONTROL



VFD

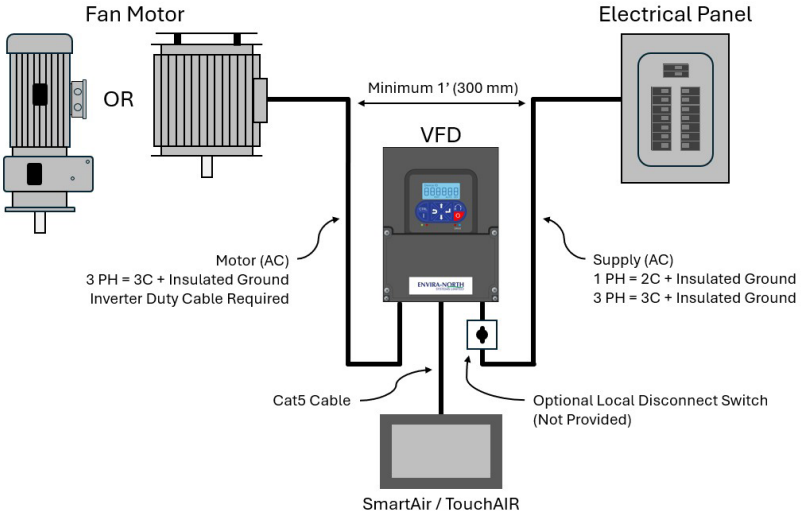


Mount Plate

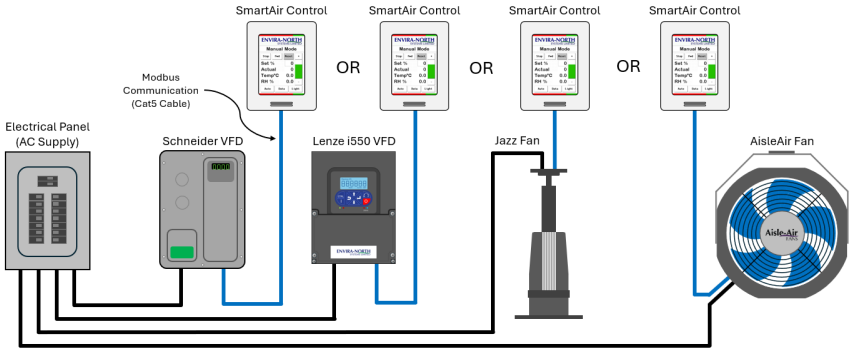
- Fan Mounted VFD
- One Control Per Fan Required
- Package Includes Mounting Plate
- Requires Additional Controls

FLEXAIR FAN CONTROL MODBUS

SYSTEM LAYOUT

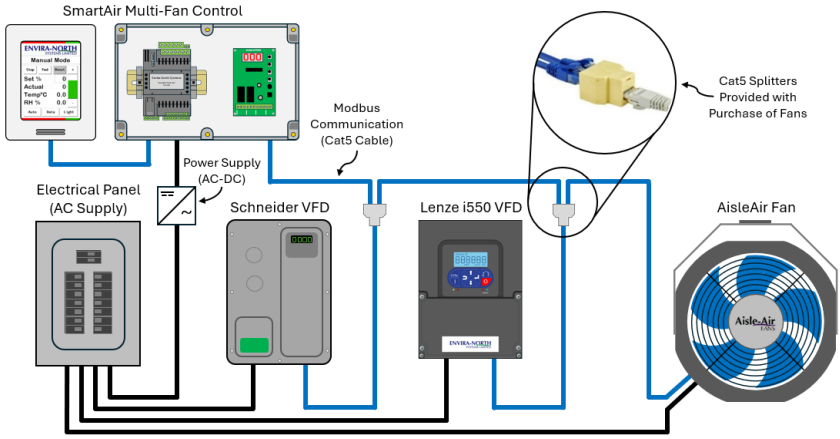


SMARTAIR NETWORK INTEGRATION (SINGLE FAN)

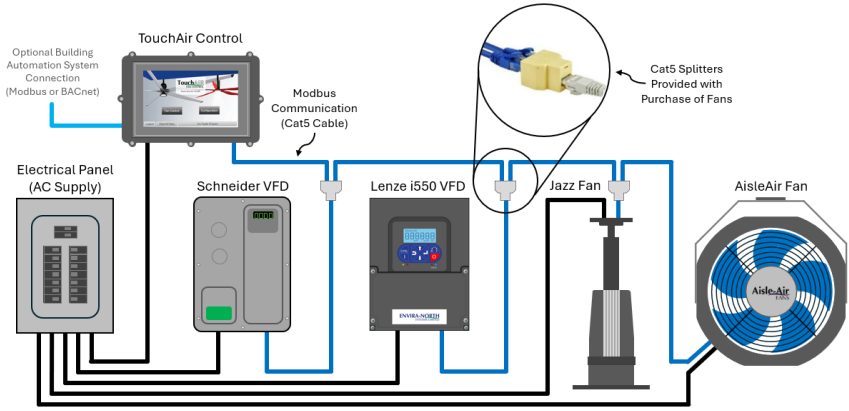


FLEXAIR FAN CONTROL MODBUS

SMARTAIR MULTIFAN INTEGRATION



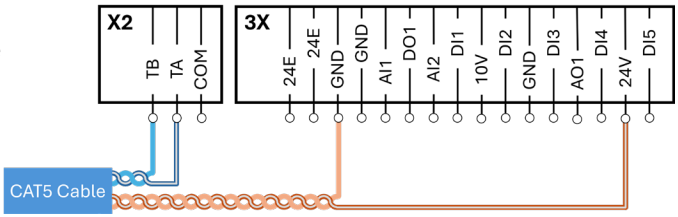
TOUCHAIR NETWORK INTEGRATION



FLEXAIR FAN CONTROL MODBUS

CAT5 CABLE TERMINATION

24V - Brown/White
GND - Brown
TB - Blue
TA - Blue/White



MODBUS CONTROLS (SmartAIR/TouchAIR)

- For full integration instructions with Modbus controls, refer to the manual included with the controller ordered.

For ease of installation, the Modbus controls utilize Cat5 cables to facilitate the integration of the VFDs with the control.

Under ideal conditions, the controls can support:

Controller	Number of Fans	Max Cable Length *	Power Supply
SmartAIR (Single Fan)	1	100'	VFD
SmartAIR Multi-Fan	10	1000'	External
TouchAIR	20	4000'	Internal Power Supply

* Local environmental conditions such as electro-magnetic interference my reduce these lengths. These conditions may require the use of other equipment such as shielded cable or signal repeaters in order to mitigate this interference. The VFDs include a 100’ length of Cat5 cable. This cable my not be adequate for all installations.
If cable lengths between devices exceeds 100’, bulk cable must be used to create uninterrupted cables between the devices. The only permitted junctions in the network are couplers or splitters at each device.

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